

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
30 June 2005 (30.06.2005)

PCT

(10) International Publication Number
WO 2005/058453 A1

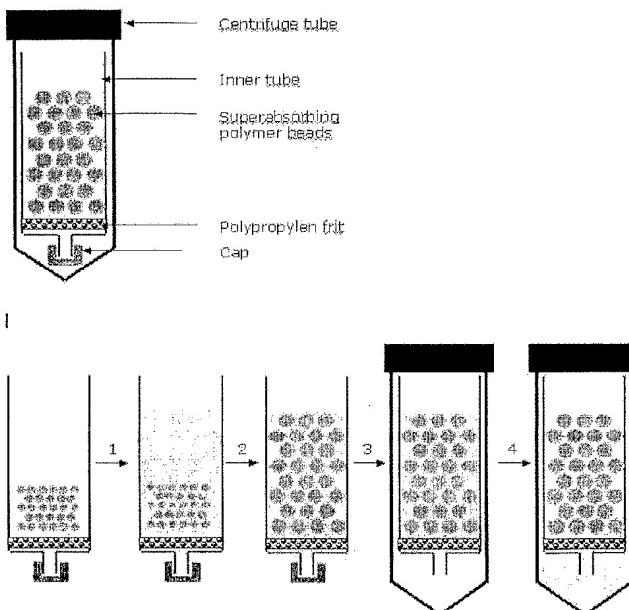
- (51) International Patent Classification⁷: **B01D 15/08**, B01J 20/28, 20/22, G01N 30/48
- (21) International Application Number: PCT/IB2004/004125
- (22) International Filing Date: 15 December 2004 (15.12.2004)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data: 02135/03 15 December 2003 (15.12.2003) CH
- (71) Applicant (for all designated States except US): PREENTEC AG [CH/CH]; Esc. du Court Chemin 19, CH-1704 Fribourg (CH).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): **PELLAUX, René** [CH/CH]; Sihlfeldstrasse 150, CH-8004 Zürich (CH). **HEILE, Jens-Martin** [DE/DE]; Keltenstrasse 5, 71640 Ludwigsburg (DE). **SCHENZLE, Andreas Josef** [DE/DE]; Unteres Ried, 88690 Uhldingen-Mühlhofen (DE). **HELD, Martin** [DE/DE]; Heinrich-Küderli-Strasse 5/2, 71332 Waiblingen (DE).
- (74) Agent: IPRIS GMBH; Missionsstrasse 24, CH-4055 Basel (CH).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

[Continued on next page]

(54) Title: METHOD FOR THE CONCENTRATION AND PURIFICATION OF BIOLOGICAL COMPOUNDS



WO 2005/058453 A1

(57) Abstract: The invention concerns materials and methods used for the concentration, desalination, purification or stabilization of biological compounds, in particular biological macromolecules and supramolecular structures, by means of superabsorbent polymers or superabsorptive composite materials.



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Method for the concentration and purification of biological compounds**Field of invention**

The present invention relates to materials and methods for the concentration, desalination, purification and/or stabilization of biological compounds, in particular biological macromolecules and supramolecular structures, by means of superabsorbent polymers or superabsorptive composite materials.

Background

Superabsorptive polymers are mainly used as water absorbing agents in diapers or as humidity control agents in medical devices such as wound dressings. The materials usually contain of acrylic acid and acrylamide or of derivative of these monomers and a bisacrylic crosslinker. Information on the synthesis and absorption characteristics of such specific superabsorbing polymers have been previously described (Buchholz 1998).

Some superabsorbing polymers can also be used for the purpose of size-exclusive concentration of polypeptides (Chacon 2000, Iritani 1993, 2001, 2003, Prazeres 1995). However, as the superabsorbing polymers were not designed for this purpose, the corresponding processes have had limited success, especially with regard to concentration, protein yields and handling.

Sorptive composite materials have been described in WO 03/037505 (PCT/EP02/12050). These materials are composites of crosslinked acrylic polymers and one or more sorbent materials, where the sorbent is enveloped by the acrylic polymer and binds the sorbate, which is later eluted. The sorbent may also be used to separate impurities and undesired side-product from cells in cell culture or other liquid phases in nature, such as seas, rivers, springs, lakes, ponds, communal or industrial waste or process-water streams. The polymer material can be designed in such a fashion that the polyacrylamide / polyacrylic composite materials mediate size-exclusive properties during sorption, allowing bigger molecules to have a lower or infinite penetration rate through the polyacrylic hydrogels than smaller molecules. The polymeric materials are typically in the form of a hydrogel containing 20 to 95% water to allow diffusion of the sorbate, while the sorbent remains entrapped.

There remains a need for materials and methods for concentrating, desalting, purifying and/or stabilizing biological compounds and this invention meets those needs.

Relevant Literature

- Bucholz 1998: Bucholz F. L.; Graham A. T.; Eds., Modern superabsorbent polymer technology", Wiley-VCH, New York **1998**.
- Chacon 2000: Chacon D.; Hsieh, Y.-L.; Kurth M.J.; Krochta J.M.; Swelling and protein absorption/desorption of thermo-sensitive lactitol-based polyether polyol hydrogels; *Polymer* **2000**, *41*(23), 8257-8262.
- Iritani 1993: Iritani, E.; Iwata M.; Murase T.; Concentration of proteinaceous solutions with superabsorbent hydrogels; *Separation Science and Technology* **1993**, *28*(10), 1819-36.
- Iritani 2001: Iritani E.; Mukai Y.; Ueki, C.; Concentration and desalination of protein solutions with superabsorbent hydrogels; *Funtai Kogaku Kaishi* **2001**, *38*(8), 555-561.
- Iritani 2003: Iritani, E.; Mukai, Y.; Ueki, C.; Katagiri, N.; Simultaneous operation of fractionation and concentration of binary protein mixture with particles of superabsorbent hydrogel; *Funtai Kagaku Kaishi* **2003**, *40*(1), 4-10.
- Prazeres 1995: Prazeres, D.M.; Concentration of BSA using a superabsorbent polymer: process evaluation; *Journal of Biotechnology* **1995**, *39*(2), 157-64.

Brief Description of the Drawings

Fig. 1: Example of a device used for the concentration of samples.

The device has an outer centrifuge tube, an inner tube that contains the superabsorbing polymer beads and is locked at the lower end with a cap. Concentration of a sample can be performed by the following steps: 1) addition of 10 ml sample to the inner tube. 2) incubation of sample in the inner tube for 20 minutes. 3) removal of the lower cap and positioning of the inner tube into the a centrifuge tube. 4) centrifugation of the device for 5 minutes at 3000 rpm, whereby the sample is collected in the centrifuge tube.

Summary of the invention

The present invention provides methods of concentrating and purifying a target entity in a liquid sample, by contacting the sample with a superabsorbent polymer or a superabsorptive composite material to allow at least a portion of the sample to be absorbed by the polymer or composite material. The target entity may be dissolved or suspended in the sample, which may contain additional dissolved compounds or materials, such as salts.

In one aspect, the superabsorbent polymer or the superabsorbing composite material absorbs the solvent from the sample, thereby reducing the volume of the sample (i.e., effectively concentrating the sample). The superabsorbent polymer or the superabsorbing composite material may absorb dissolved compounds, in particular salts, in the sample, thereby allowing desalination of a sample.

The method is preferably carried out with a superabsorbent polymer, in the absence of a sorbent dispersed therein.

The solvent is typically a hydrophilic solvent, preferably water or a mixture of water and a water miscible solvent.

In another aspect of the invention, the method further incorporates the step of separating the target entity from the swollen superabsorbing polymers or superabsorbing composite materials.

The target entity can be a peptide or polypeptide, such as an enzyme, an antibody or antibody fragment, an interferon, a blood clotting factor, erythropoietin, insulin, a hormone or a cytokine. Alternatively the target entity can be an oligosaccharide, a polysaccharide or a polyketide. The target entity can be a nucleic acid, such as a single-stranded or double-stranded DNA or RNA, or combination thereof, preferably genomic, viral or plasmid DNA, cDNAs, PCR products or viral RNA. Alternatively, the target entity can be a viral particle, preferably an adenovirus, adeno-associated virus, retrovirus, lentivirus, poxvirus or herpes virus.

Also provided by the invention are superabsorbing polymers comprising polymerized vinylic monomers and anionic, cationic and/or zwitterionic monomers. Preferably the vinylic monomers are acrylic monomers, acrylic acid or methacrylic acid derivatives, or mixtures thereof. Preferably, the acrylic acid and/or methacrylic acid derivatives are amides and/or esters thereof. The superabsorbing polymer preferably contains polymerized ionized or ionizable acrylic monomers, preferably present in concentrations of 0.1 - 100 % of the total monomers. Preferred superabsorbing polymers contain polymerized acrylate, 3-(methacryloylamino)propyl

trimethylammonium chloride and/or [3-(methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxide.

The superabsorbing polymer is typically crosslinked, preferably with a crosslinking degree of 0.0001 – 10 %, further preferred with a crosslinking degree of 0.01 – 1 %. Optionally, the superabsorbing polymer contains a sorbent dispersed in the polymer.

The properties of the superabsorbing polymers lead to swelling of the polymer upon contact with water or an aqueous solution.

The superabsorbing polymers of the invention are provided as powders, beads, preferably with a diameter in the range of 0.001 – 10 mm, more preferably with a diameter in the range of 0.1 – 4 mm and surface coatings.

Also provided are devices comprising superabsorbing polymers, which may have a container, such as a sample tube, a centrifuge tube, a pipette tip, a column, a syringe or a microtiter plate with the superabsorbing polymer filled into, bound to, or polymerized onto the container.

Also provided are processes for making a superabsorptive polymer, comprising hydrolysis of cross-linked polyacrylamide, for example by treating the cross-linked polyacrylamide with alkali.

Alternatively, or in addition, the process for making a superabsorptive polymer comprises polymerizing ionized or ionizable acrylic monomers in the presence of a cross-linking agent.

Description of Specific Embodiments

The present invention provides novel methods and superabsorbing polymers or superabsorbent composite materials designed for concentrating a broad variety of macromolecules or supramolecular structures in solution with high yield and efficiency. By "superabsorbing" or "superabsorbent" as used herein, it is meant that the polymers or materials have the characteristics of sorbing water or hydrophilic liquids, as well as low molecular weight materials, in particular salts, in copious amounts. It is not only possible to concentrate the desired target entities with such superabsorbing polymers or superabsorbent composite materials but the entities can also be purified by simultaneous depletion of low molecular weight impurities from the sample.

Thus in one aspect of the invention, a method is provided that involves contacting a sample containing the target structure of interest, with a superabsorbent polymer or superabsorptive composite material to absorb at least a portion of the

sample by the polymer or composite material. In this context, the superabsorbing polymers and superabsorptive composite materials are used for concentration, desalination, purification or stabilization of samples, preferably samples containing biological compounds. For a more complete understanding of the invention, one should consider certain global issues relating to (1) the important features of the superabsorbent polymer or superabsorptive composite material; (2) the nature of the sample; and (3) the nature of the concentration and/or purification.

According to the present invention, superabsorbing polymers or the superabsorbing component of superabsorbing composite materials are natural, semi-synthetic or synthetic, cross-linked, hydrophilic polymers. The superabsorbing polymer used in the methods of the invention is a co-polymer of vinylic monomers and anionic, cationic and/or zwitterionic monomers. Preferred monomers are vinylic monomers, such as acrylic monomers, preferably monomers of derivatives of acrylic acid or methacrylic acid, even more preferably amide or ester derivatives of acrylic acid and methacrylic acid, or mixtures thereof. Indeed, to provide the superabsorbant properties to the polymer, the polymer contains ionized or ionizable monomers, preferably acrylic monomers, preferably in concentrations of 0.1 – 100 % mole/mole of the total monomer concentration used in synthesizing the polymer. Preferred ionized or ionizable monomers include acrylic acid and its salts, methacrylic acid and its salts, [3-(methacryloylamino)propyl]trimethylammonium chloride, and [3-(methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxide). Further handling of the polymer during synthesis may be needed to provide superabsorbant properties, as is described in more detail below. The superabsorbant polymer produced in this way has ionized or ionizable groups and typically undergoes swelling upon contact with water or an aqueous solution, thereby absorbing large amounts of water or aqueous solute.

Preferred cross-linking agents are bifunctional acrylic monomers, preferably N,N'-methylenebisacrylamide and N,N'-ethylenebisacrylamide. Preferably the degree of crosslinking within the polymer is 0.0001 – 10 %, more preferably 0.01 – 1 %.

In addition to above mentioned properties, superabsorptive composite materials contain at least one additional component, such as a sorbent, magnetic materials, density-influencing agents or other materials facilitating separation of the composite material from the sample. A magnetic material is preferably a finely powdered compound that is attracted by a permanent magnet or an electromagnet. Magnetic compounds are preferably chosen from the group of compounds comprising metals, metal alloys and metal oxides. Further preferred metal oxides are ferrites, further preferred ferrite is magnetite, further preferred is magnetite with a particle size smaller

than 5 microns. The superabsorbing composite materials comprising one or more additional components can be produced by suspending finely dispersed particles (e.g., sorbent particles) in the precursor solution prior to or during synthesis. However, the presence of a sorbent is not needed for the superabsorptive properties of the polymers in the present invention and need only optionally be included as a composite material. As some sorbents interfere with biologically active molecules, preferred superabsorptive polymers do not include a sorbent dispersed in the polymer.

Preferred sorbents are inorganic solids such as elementary metals, non metals and their compounds. Preferred compounds are oxides, hydroxides, carbonates, silicates, phosphates, sulfates and halogenides. Preferred oxides are the oxides of aluminum, magnesium, silicon, titanium and zirconium. Further preferred are porous aluminum oxides and silica gels as they are used in chromatography and solid phase extraction. Examples of such silica gels include functionalized silica gels as octadecyl-, octyl-, cyclohexyl-, phenyl-, ethyl-, cyanopropyl- and propanediolpropanediol-functionalized silica gels. Other preferred silica include celite®, talcum, magnesia silicates such as florisil®, zeolites and molecular sieves, clays as kaolin, montmorillonites, organically modified montmorillonites, bentonites, and fullers' earths. Other preferred inorganic solids are hydroxyapatite, graphite and activated charcoals.

Further preferred sorbents include organic solids such as natural, semisynthetic or synthetic polymers. Preferred polymers include poly(hydroxyalkanoates), polylactate, polybutyrate and polysaccharides. Further preferred polysaccharides are cellulose and derivatives of cellulose as well as agarose and derivatives of agarose. Preferred synthetic polymers are crosslinked polystyrenes as well as chemically functionalized polystyrenes (see Example 12) such as commercially available strong or weak cation- or anion exchangers. Other preferred synthetic polymers include chelating sorbents, affinity sorbents and molecular imprinted polymers.

A superabsorptive polymer according to the present invention is preferably prepared by free radical polymerization from a mixture comprising acrylic monomer, cross-linking agent, and water. The acrylic monomer can be an ionized or ionizable acrylic monomer, such as acrylic acid and its salts, methacrylic acid and its salts, [3-(methacryloylamino)propyl]trimethylammonium chloride, and [3-(methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxide) (see Examples 7 and 10), requiring no further treatment after polymerization to exhibit superabsorbant properties. Optional additives such as magnetic compounds, density-influencing agents or sorbents may be added as described above. Further a commonly used polymerization initiator and accelerator such as potassium persulfate and N, N,N', N'

tetramethylethylenediamine may be added. Different methods for initiating and accelerating the polymerization such as the application of radiation, preferably ultraviolet light or X-ray, or heat may be used.

Thus, in one aspect, the invention provides a process for making a superabsorptive polymer, said process comprising polymerizing ionized or ionizable acrylic monomers in the presence of a cross-linking agent.

In a further aspect of the invention, when an acrylic monomer is used to synthesize a superabsorbing polymer, the cross-linked polymer, e.g., polyacrylamide obtained by this process is subjected to hydrolysis to produce a polymer with superabsorbant properties. Hydrolysis is easily achieved by alkali treatment of the polymer, in particular polyacrylamide, for example by boiling the polymer in the presence of potassium hydroxide as is exemplified below in Example 3. Thus also provided by the invention is a process for making a superabsorptive polymer, comprising hydrolysis of cross-linked polyacrylamide, in particular by treating the cross-linked polyacrylamide with alkali.

The superabsorbant polymers or superabsorbant composite materials can be produced as powders, particles or surface coatings. In preferred embodiment, they are produced as spherical particles (beads), more preferably spherical particles of diameter in the range of 0.001 – 10 mm, even more preferably of diameter in the range of 0.1 – 4 mm. It is an important advantage of such spherical shaped particles that mechanical stress and attrition due to contact is greatly reduced due to reduced friction and shearing. Therefore, the superabsorbing polymer or superabsorbent composite materials disclosed herein are very suitable for use in biotechnological processes and experiments wherein agitation and stirring is regularly required. In order to synthesize spherical particles of superabsorbing polymer or superabsorbent composite materials a mixture of appropriate monomers, cross- linking agent, and water is prepared.

Addition of polymerization accelerator may be desired to promote the reaction but is not a requirement. Preferably, the mixture is prepared by combining aqueous solutions of appropriate monomers and a cross-linking agent, followed by the addition of the polymerization accelerator. By way of example, this mixture may be prepared by mixing 12 ml 4 wt% aqueous sodium alginate, 5 ml water, 8 ml 40 wt% aqueous acrylamide and 4 ml 2 wt% aqueous N, N'-methylenebisacrylamide, and 1 ml 10 wt% aqueous N, N,N', N'-tetramethylethylenediamine (see Example 1). As is apparent to one of ordinary skill in the art, variations in the composition of the mixture and ratios of the various components are possible (see, for example WO03/037505 page 13) dependent

on the desired properties of the resulting polymer and synthetic procedure employed for their production.

Droplets of the mixture are dripped into a hardening solution, which comprises an aqueous phase, preferably water, and an ionotropic gelling inducer essentially as described in WO 03/037505 (page 14, see also Example 1). Droplets of the mixture can be prepared by various techniques. If the required size of droplets is in the range of 1 mm to 4 mm they may be prepared by pumping the mixture through an orifice of appropriate size. If smaller droplets are required, standard techniques for droplet-formation such as laminar jet break-up technology and commercially available equipment may be used. The hardening solution preferably contains a polymerization inducer. Upon submersion of the droplets in the hardening solution beads are formed due to fast reaction of the ionotropic gelling agent with the ionotropic gelation inducer. The beads comprising monomer and cross-linking agent are then allowed to undergo free radical polymerization to form a cross-linked acrylic polymer. During this process the hardening solution can be stirred to keep the beads in motion and avoid their agglomeration. When the polymerization is completed the beads are separated from the hardening solution by sieving, for instance, and washed with water.

An ionotropic gel which may be present in the polymer, as in Example 1, and may be resolved or destabilized and subsequently partially or totally removed by treatment with a chelating agent such as water-soluble salts of phosphate, citrate or ethylene diamine tetraacetate (EDTA). Preferably, removal of the calcium alginate gel is done by repeated treatment of the particles with an aqueous solution of sodium citrate or sodium phosphate, preferably in the concentration range of 0.01-0. 2 M, more preferably in a concentration of 0.1 M. The polymer may optionally be subjected to alkali hydrolysis as described above, depending on the monomer composition and the requirement to form a superabsorbent material. The resulting particles of the superabsorbant polymers or superabsorbant composite materials may be dehydrated at temperatures in the range from 0-100 C. The dehydration may be effected at normal pressure or under reduced pressure.

The methods disclosed herein comprise the concentration, desalination, purification and stabilization of a sample. Samples can be of any type but of particular interest are samples from the following origins: human, animal or plant tissues, cell cultures, tissue cultures, bone marrow, human or animal body fluids such as blood, serum, plasma, urine, sperm, cerebro-spinal fluids, sputum, swabs, human or animal faeces, plants, plant-parts and extracts, prokaryotic or eukaryotic microorganisms such

as bacteria, fungi and yeasts, viruses, soil samples, mud, waste water, drinking water or food. The sample may originate from a healthy donor, or from a diseased or abnormal donor, thereby potentially allowing diagnostic analysis from a sample.

In some embodiments, the biological material may need pre-treatment, such as, requiring the preparation of a cell, chloroplast, nuclear or organelle extract. Methods for the preparation of such extracts are well known in the art (for example, see Scopes, 1987, *Protein Purification: Principles and Practice*, Second Edition, Springer-Verlag, N.Y.) and may comprise simply cell lysis using mechanical means, detergents or salts. Cellular debris may optionally be removed, for example by centrifugation, prior to contact of the sample with the superabsorbent polymers or the superabsorbing composite materials.

According the invention, preferred target entities within the sample are molecules or supramolecular structures in samples that have to be concentrated, desalinated, purified or stabilized. Preferred target entities are natural, semisynthetic or synthetic macromolecules, in particular biological polymers or oligomers, in particular polymeric or oligomeric saccharides, amino acids or nucleic acids, or other natural products such as polyketides, antibiotics and the like. Preferred polymeric or oligomeric amino acids can be a peptide, a polypeptide, a protein, an enzyme, an antibody or antibody fragment, an interferon, a blood-clotting factor, erythropoietin, insulin, interferon, a hormone or a cytokine. Preferred oligonucleotides or polynucleotides are single-stranded or double-stranded DNA or RNA molecules (including hairpin structures and partially double-stranded molecules), preferably genomic, viral, or plasmid DNA, cDNAs, PCR products or viral RNA. The biological polymers may be naturally occurring or may be synthesized by recombinant, chemical or other means. Thus, the biological polymers may contain non-naturally occurring amino acids, nucleotides and sugars. Further target entities are supramolecular structures, in particular biological supramolecular structures such as a viral particle, more preferably adenovirus, adeno-associated virus, retrovirus, lentivirus, poxvirus, HIV or herpes virus. Further preferred are viruses that are used for gene transfer in gene therapy.

According to the invention, samples are liquids or liquefied mixtures of a target entity and a liquid, whereby the target entity is preferably dissolved or suspended in the mixture. Preferably the liquid is a hydrophilic solvent, such as water or an aqueous solute, or a mixture of water and a water-miscible solvent, such as acetonitrile. In addition to the target entity and the solvent, the sample may contain one or more additional components, such as salts or impurities, which typically will also be dissolved in the mixture.

The present invention provides methods of concentrating and purifying a target entity, such as a biological compound, in a liquid sample, by contacting the sample with a superabsorbent polymer or the superabsorptive composite material. Upon contact of the superabsorbent polymer or the superabsorptive composite material and the sample within an appropriate contact time, one or more of the components in the sample are absorbed by the superabsorbing polymer or the superabsorbing composite material.

If upon contact of the superabsorbent polymer or the superabsorptive composite material with the sample for an appropriate contact time, the solvent is more efficiently sorbed than the target structure, the target structure is concentrated. If complete absorption of the solvent in a sample is achieved, the method can be used for sample-drying and stabilization of the target entity, preferably from degradation as is exemplified in Examples 8 and 9 below. If upon contact of the superabsorbent polymer or the superabsorptive composite material with the sample for an appropriate contact time, salts or salts and solvent are more efficiently sorbed than the target structure, the target structure is desalinated or desalinated and concentrated, respectively. If upon contact of the superabsorbent polymer or the superabsorptive composite material with the sample for an appropriate contact time, the impurities or the impurities and the solvent are more efficiently sorbed than the target structure, the target structure is purified or purified and concentrated, respectively. The appropriate contact time will be dependent on the amount, shape and composition of the superabsorbent polymer or the superabsorbent composite material, on the volume of the sample, on the temperature of the sample and on the desired degree of concentration, desalination or purification, and is easily ascertainable by the practitioner. Preferred contact times are in the range of 1 second to 24 hours, more preferred in the range of 5 seconds to 1 hour.

In a further aspect of the invention, the methods further comprise the step of separating the target entity from the superabsorbing polymer or the superabsorbing composite material after concentrating, desalting, purifying or and/or stabilizing the target entity. Preferred separation steps include without limitation decantation, filtration, pipetting and centrifugation or the use of methods dependent on magnetism.

The methods of the invention can be facilitated using a device designed for contacting the superabsorbing polymer or the superabsorbing composite material with the sample and optionally separating the target entity from the superabsorbing polymer or the superabsorbing composite after the contact. The device can be made up of a wide variety of components according to the present invention, depending upon the intended user of the device and the particular needs of the user. An illustrative device for

performing the methods of the invention is provided below. Such a device can be prepared from readily available materials and reagents and can be easily varied as is apparent to one of ordinary skill in the art. The device preferably has a container, such as a sample tube, a centrifuge tube, a pipette tip, a column, a syringe and/or a micro-titer plate. The superabsorbing polymer or the superabsorbing composite material preferably is filled into, bound to, or polymerized onto the container. Contact of the sample and the superabsorbing polymer or the superabsorbing composite material is made by either filling the sample into the container or dipping the container into the sample. After an appropriate contact time between the sample and the superabsorbing polymer or the superabsorbing composite material of the container, the target structure is separated from the superabsorbing polymer or the superabsorbing composite material by at least one separation step. In principle, any method of contacting the sample and the container or separating the target structure and the container can be used such as is evident to those skilled in the art.

A preferred device of the invention for the concentration of samples is illustrated in Fig. 1. The device has an outer container, such as a centrifuge tube, with at least one aperture to receive an inner container, such as a tube. The inner container therefore fits into the outer container and further has an aperture at each end. The inner container contains the superabsorbing polymer or superabsorbing composite material, preferably in bead form, optionally over a frit or other means to restrict loss of the superabsorbing polymer or superabsorbing composite material. The inner container is also blocked at one end with a removable cap, plug or other means for restricting the flow of sample out of the inner container until desired. Concentration of a sample using such a device can be performed by the following steps: 1) adding a sample (e.g., 10ml) to the inner container, 2) incubating the sample in the inner container for an appropriate length of time to achieve the desired result (e.g. 20 minutes), 3) removing the removable cap, plug or other blocking means and positioning the inner container into the outer container and 4) centrifuging the device under appropriate conditions to allow collection of the sample in the outer container (e.g., 5 minutes at 3000 rpm).

As is apparent to one of ordinary skill in the art, such a device can easily be adapted to suit the particular needs of the practitioner. For example, the device may include only the inner container described above and the treated sample may be recovered by gravity, pressure or other means, rather than by centrifugation. Similarly, containers comprising a superabsorbing polymer or superabsorbing composite material with only one aperture for applying the sample are also envisioned, where the treated sample can be simply decanted or aspirated. Thus, the superabsorbing polymer or superabsorbing composite materials can be filled into, bound to, or polymerized onto a

container, such as a sample tube, a centrifuge tube, a pipette tip, a column, a syringe or a microtiter plate to provide a device of the invention.

The following examples describe specific aspects of the invention to illustrate the invention and provide a description of the present superabsorbent polymers and methods for those of skill in the art. The examples should not be construed as limiting the invention, as the examples merely provide specific methodology useful in understanding and practice of the invention.

Examples

Example 1: Procedure for the synthesis of spherical particles of poly(acrylamide-co- N,N'-methylenebisacrylamide)

Aqueous sodium alginate (12 ml; 4 % w/v, low viscosity, Sigma), water (5 ml), aqueous acrylamide (8 ml, 40 % w/v, purum, Fluka), aqueous N,N'-methylenebisacrylamide (4 ml, 2 % w/v), and N,N,N',N'-tetramethylethylenediamine (0.1 ml in 1 ml water) were mixed to give a precursor solution. The precursor solution is then filled into a syringe (1.4 mm diam. syringe needle) and dripped with the aid of a syringe pump (10 ml per min) into a beaker filled with a stirred solution of ammoniumperoxodisulfate (60 °C, 80 ml, 1 % w/v, containing 0.1 M calcium chloride, 30 min incubation) upon which spherical beads are formed. The beads were separated from the hardening solution by sieving, washed with water (5 times 100 ml), matured in an aqueous solution of sodium-citrate (100 ml, 0.1 M, 6 h, RT) and washed (5 times 100 ml water). Citrate treatment and washing steps were repeated twice. After synthesis the resulting poly(acrylamide-co- N,N'-methylenebisacrylamide) beads can be stored in water.

Alternatively, droplet formation and bead synthesis can be done by aid of an encapsulator system (Nisco Engineering, nozzle size 0.08 mm to 0.6 mm) which allows for smaller bead size (0.1 – 1.2 mm).

Example 2: Procedure for the polymerization of poly(acrylamide-co- N,N'-methylenebisacrylamide) on the inner surface of plastic tubes

Aqueous solutions of acrylamide (8 ml, 40 % w/w, purum, Fluka) and N,N'-methylenebisacrylamide (4 ml, 2 % w/v) were mixed and aqueous solutions of ammonium peroxodisulfate (0.12 ml, 2 % w/v, MicroSelect, Fluka) und sodium pyrosulfate (0.12 ml, 2 % w/v, purum, Fluka) were added. The mixture was immediately transferred to Eppendorf tubes (0.5 ml per tube), allowed to polymerize in a thermomixer (80°, 2 h) and dried (95°, 12 h).

Example 3: Procedure for synthesis of spherical particles of poly(acrylamide-co-potassium acrylate-co-N,N'-methylenebisacrylamide) by basic hydrolysis of poly(acrylamide-co- N,N'-methylenebisacrylamide)

Poly(acrylamide-co- N,N'-methylenebisacrylamide) beads (100 g, prepared according to the method of Example 1) were boiled in aqueous potassium hydroxide (500 ml, 5 % w/v, 5 h) and recovered by sieving, incubated in water (three times, 5 L, 2 h) and dried (room temperature or elevated temperature e.g. in an oven at 80°). The weight of the poly(acrylamide-co-potassium acrylate-co-N,N'-methylenebisacrylamide) dried beads was 7.8 ± 0.5 mg and 203 ± 10 mg after contacting with water (distilled water, 10 ml per bead, RT, 3 h).

Example 4: Procedure for the concentration of DNA by spherical particles of poly(acrylamide-co-potassium acrylate-co-N,N'-methylenebisacrylamide)

In their dry state, the superabsorbing polymer particles of Example 3 have a diameter of about 2mm. The swelling properties of the particles are dependent on ion concentration and pH, which can be chosen by the user to obtain the desired effect. In 40mM NaCl, the particles have a diameter of about 6.5-7 mm and absorb 140 - 175µl of liquid each.

The DNA concentration capacity of the beads were assessed on a 1 ml-scale by incubating plasmid DNA (20µg/ml, 4.5kb) with 0, 3, 4 or 5 dried spherical beads of superabsorbing polymers produced according to example 3. The remaining liquid was recovered after 20 min by pipetting and the DNA concentration was determined spectrophotometrically. Absorption values of control experiments (40mM NaCl alone; 0, 3, 4, or 5 beads/ml) were subtracted from experimental values (DNA, 40mM NaCl; 0, 3, 4, or 5 beads/ml). The results are presented in Table 1 below and demonstrate that the DNA concentration in the recovered liquid is proportional to the reduction in volume.

Table 1

Beads/ml	Relative DNA concentration (OD260)	Volume reduction
0	1	1
3	1.67	1.75
4	2.28	2.21
5	3.33	3.73

The beads prepared according to Example 3 were also tested for their capability of concentrating nucleic acid of various other types. Genomic DNA (20µg), plasmid DNA (20µg), PCR product (20µg) and an oligonucleotide (14 µg) were contacted with 0 or 4 spherical beads of superabsorbing polymer. The remaining liquid was recovered after 20 min of incubation by pipetting, the DNA concentration determined spectrophotometrically and equal volumes of the recovered liquid were analyzed by electrophoresis (1 % agarose gel; 2 % for the oligonucleotide). The gel was stained with ethidium bromide and DNA-ethidiumbromide adducts were visualized under UV light. Samples were compared to a λ Hind III size standard. The results are presented in Table 2.

Table 2

A. Genomic DNA from blood (approx. 30kb)

	No beads	4 beads	Factor	Recovery
OD260	0.38	0.74	1.95	
Volume (ml)	1	0.45	2.22	88%

B. Plasmid DNA (7.2kb)

	No beads	4 beads	Factor	Recovery

OD260	0.39	0.81	2.08	
Volume (ml)	1	0.44	2.27	91%

C. PCR product (500bp)

	No beads	4 beads	Factor	Recovery
OD260	0.43	0.93	2.16	
Volume (ml)	1	0.43	2.33	93%

D. oligonucleotide (21 nucleotides)

	No beads	4 beads	Factor	Recovery
OD260	0.39	0.87	2.23	
Volume (ml)	1	0.42	2.38	94%

Electrophoretic analysis confirmed the data presented in Table 2, showing an increased fluorescence in samples concentrated using the superabsorbing polymer beads due to higher amounts of DNA being present in the same volume. All types of DNA are efficiently concentrated by the superabsorbing polymer.

The effect of DNA concentration on superabsorbent polymer-aided DNA concentration was also evaluated. 500µl of DNA solution isolated from human blood, approx. 30 kb, (1 µg/ml, 4 µg/ml, and 26 µg/ml) were incubated (for 40 min) in the presence of 5 superabsorbing polymer beads (produced according to example 3). 5µl of the remaining liquid were recovered by pipetting and DNA concentration were measured spectrophotometrically. Concentration factors were 26, 22 and 19, respectively.

Example 5: Procedure for the depletion of cationic compounds by spherical particles of poly(acrylamide-co-acrylic acid-co-N,N'-methylenebisacrylamide)

This example demonstrates the binding and absorption capacity of an anionic superabsorbent polymer for a cationic model compound. The cationic model compound

(rutheniumtrisbypyridine chloride hexahydrate, 1.75 mg/ml, 500 µl) was incubated for 20 minutes with 5 superabsorbing polymer beads (produced according to example 3). The beads were then incubated with 500 µl of acetonitrile and shaken for 30 seconds. The liquid was recovered by pipetting and the concentration (0.0172 mg/ml, depletion factor of 102) was measured spectrophotometrically.

A sample of genomic DNA (from human blood, approx. 30 kb, 134 µl/ml, 500µl) was analogously treated. The final concentration of DNA (114 µg/ml) in the liquor was determined spectrophotometrically hence indicating recovery yield of 85 %.

The capacity of the superabsorbent polymer for sorption of the cationic model compound was tested in analogous experiments with rutheniumtrisbypyridine chloride hexahydrate (0.096, 0.192, 0.385, 0.770, 1.924, 3.840, 7.680, 15.360, 30.720, 76.800 mg/ml, 500 µl) essentially as described above but the last step was modified by incubating the beads with 500 µl of water or water / acetonitrile (1:1) instead of acetonitrile. The resulting concentrations of the cationic model compound in the recovered liquid were determined spectrophotometrically and are represented in Table 3 below.

Table 3

	% sorbed	% sorbed
mg added per sample	Water	acetonitrile / water 1:1
0.048	99.43	99.43
0.096	99.14	99.43
0.192	99.71	99.71
0.385	99.64	99.57
0.962	99.69	99.80
1.920	99.80	99.66
3.840	99.56	99.33
7.680	98.48	98.42
15.360	97.66	97.22
38.400	93.75	94.23

More than 95% of the model compound was adsorbed in all samples with concentrations of <10mg/ml.

Example 6: Procedure for the concentration of azo-albumin by beads of poly(acrylamide-co-acrylic acid-co-N,N'-methylenebisacrylamide)

This example illustrates the time-dependent concentration of azo-albumin by superabsorbing polymer beads. A magnetically stirred solution of azo-albumin (1 mg/ml, 10 ml) was incubated with 30 or 50 superabsorbing polymer beads (produced according to example 3). Samples were recovered at defined time-points and subjected to spectrophotometrical analysis to determine azo-albumin concentration (see Table 4 below).

Table 4

time [min]	rel- conc. Factor	
	3 beads	5 beads
0	1	1
5	1.16	1.19
10	1.23	1.52
15	1.41	1.91
20	1.57	2.34
25	1.63	2.81
30	1.81	3.15
40	2.02	4.24
50	2.23	6.6
60	2.23	
90	2.52	
120	2.61	

In the presence of 3 beads per ml the concentration of azo-albumin in the sample essentially remains constant after 100 minutes of incubation time. In the presence of 5 beads per ml of sample the liquid is almost completely adsorbed within 50 minutes incubation time, resulting in a highly concentrated sample of azo-albumin.

Similarly, azo-albumin (1 mg/ml, 10 ml) was incubated for 20 minutes with 400, 500, 550 and 600 mg beads of superabsorbing polymer beads (produced according to Example 3) in a concentration device. The device (see Figure 1) contains the superabsorbing polymer beads and is locked at the lower end with a cap. Concentration

of a sample is performed by the following steps: 1) addition of 10 ml sample to the inner tube, 2) incubation of the sample in the inner tube for 20 minutes, 3) removal of the lower cap and positioning of the inner tube in a centrifuge tube, 4) centrifugation of the device for 5 minutes at 3000 rpm, whereby the sample is collected in the centrifuge tube. Azo-albumin concentration was again determined spectrophotometrically and the recovery yields were calculated. Fold-concentration (and recovery yields) were 2.98 (>99 %), 5.43 (>98 %), 7.72 (90 %) and 12.2 (82 %) for samples treated with 400, 500, 550 and 600 mg beads respectively.

Example 7: Procedure for synthesis of Poly(acrylamide-co-[3-(Methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxide) powder

Aqueous acrylamide (10 ml, 40 % w/v, purum, Fluka), aqueous [3-(Methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxide (10 ml, 30%, Aldrich) and aqueous N,N' methylenebisacrylamide (5 ml, 2 % w/v, purum, Fluka) were mixed to give a precursor solution. The polymerization is initiated using ammonium peroxodisulfate / sodium pyrosulfite (50 mg of each in 1 ml water). After 1 hour the polymer block is chopped into small pieces, washed with distilled water (5 times 1 L, for 30 minutes each time) and dried in an oven (80 °C).

Example 8: Procedure for drying and stabilization of urine using powdered poly(acrylamide-co-[3-(Methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxide)

Poly(acrylamid-co-[3-(Methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxid) (1.0 g, prepared according to Example 7) was added to 50 ml of human urine. After a few minutes, the liquid is completely absorbed allowing stabilization of a target molecule of interest. Without wishing to be bound by theory, it is believed that through drying the sample, small molecular weight components are absorbed and potentially protected from proteases, nucleases and other degradative enzymes, whereas high molecular weight components are not absorbed but remain protected because outside of the polymer, there is no liquid phase left thus inhibiting any degradative processes.

Example 9: Procedure for drying and stabilization of blood using powdered poly(acrylamide-co-[3-(Methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxide)

Poly(acrylamid-co-[3-(Methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxide) powder prepared according to Example 7 is added to a sample of human blood sufficient to absorb the liquid phase. After a few minutes, the liquid is completely absorbed allowing stabilization of a target molecule of interest, such as RNA. This application is of particular interest in the doctor's clinic to stabilize patient samples until they reach the laboratory for analysis. As is apparent to one of ordinary skill in the art, the polymer can alternatively be provided in other forms for this purpose, for example and without limitation, in bead form using the syringe/syringe pump format of Example 1, in which a few beads of poly(acrylamid-co-[3-(Methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxide) or other suitable superabsorbant polymer is added to the body fluid sample, e.g., blood, plasma or serum sample.

Example 10: Procedure for synthesis of spherical particles of poly(acrylamide-co-3-(methacryloylamino)propyl trimethylammonium chloride-co-N,N'-methylenebisacrylamide)

Aqueous sodium alginate (12 ml; 4 % w/v, low viscosity, Sigma), water (5 ml), aqueous acrylamide (4 ml, 40 % w/v, purum, Fluka), aqueous [3-(Methacryloylamino)propyl] trimethylammonium chloride (4 ml, 50%, Aldrich), aqueous N,N'-methylenebisacrylamide (2 ml, 2 % w/v) and N,N,N',N'-tetramethylethylenediamine (0.1 ml in 1 ml water) were mixed to give a precursor solution. The precursor solution was then filled into a syringe (syringe needle diam. of 1.2 mm) and using a syringe pump dripped (10 ml per min.) into a beaker filled with a stirred solution of ammonium peroxodisulfate (60 °C, 80 ml, 1 % w/v, containing 0.1 M calcium chloride) upon which spherical beads were formed. The beads are treated essentially as described above in Example 1. This process can be easily adapted to provide coated articles of manufacture, using for example the procedure of Example 2 but using acrylamide, [3-(Methacryloylamino)propyl] trimethylammonium chloride, N,N'-methylenebisacrylamide and N,N,N',N'-tetramethylethylenediamine.

Example 11: Procedure for the depletion of anionic compounds by spherical particles of poly(acrylamide-co-3-(methacryloylamino)propyl trimethylammonium chloride-co-N,N'-methylenebisacrylamide)

An anionic model compound (Poinceaux red, 1.0 mg/ml, 500 µl) was incubated (20 minutes, 2 ml tube) in the presence of a superabsorbent polymer (produced according to Example 10: 64 % w/w acrylamide, 34 % w/w methacryloylamino)propyl trimethylammonium chloride and 2 % w/w N,N'-methylenebisacrylamide). The beads were then incubated with 500 ml of acetonitrile and shaken for 30 seconds. The liquid was recovered by pipetting and the poinceaux red concentration (0.0075 mg/ml) was determined spectrophotometrically which corresponds to a depletion factor of 114.

An analogous experiment was performed with a nucleic acid monomer (adenosine triphosphate sodium salt, 1.0 mg/ml, 500 µl) whereby a depletion factor of 155 was reached.

A sample of genomic DNA (from human blood, approx. 30 kb, 134 µg/ml, 500 µl) was treated analogously and DNA was measured spectrophotometrically (107 µg/ml) which corresponds to a recovery yield of 80 %.

Example 12: Procedure for synthesis of spherical particles of poly(acrylamide-co-acrylic acid-co-N,N'-methylenebisacrylamide) and Polystyrol nanoparticles

This example illustrates the preparation of a superabsorbant composite material. Aqueous sodium alginate (12 ml; 4 % w/v, low viscosity, Sigma), a suspension of polystyrol nanoparticles (7ml, 15% m/v polystyrol nanoparticles), aqueous acrylamide (8 ml, 40 % w/v, purum, Fluka), aqueous N,N,N',N'-tetramethylethylenediamine (0.1 ml in 1 ml water) were mixed to give a precursor solution. The precursor solution was then filled into a syringe (syringe needle diam. of 1.2 mm) and using a syringe pump dripped (10 ml per min.) into a beaker filled with a stirred solution of ammonium peroxodisulfate (60 °C, 80 ml, 1 % w/v, containing 0.1 M calcium chloride) upon which spherical beads were formed. The beads are treated with alkali essentially as described above in Example 3 to provide a composite polymer with superabsorbant properties.

All publications and patent applications mentioned in this specification are herein incorporated by reference to the same extent as if each individual publication or

patent application was specifically and individually indicated to be incorporated by reference. The invention now being fully described, it will be apparent to one of ordinary skill in the art that many changes and modifications can be made thereto without departing from the spirit or scope of the appended claims.

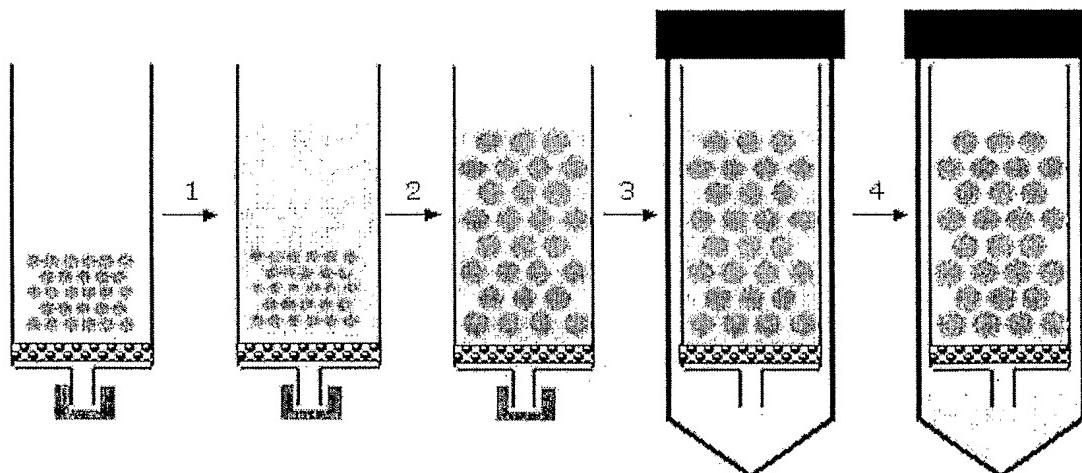
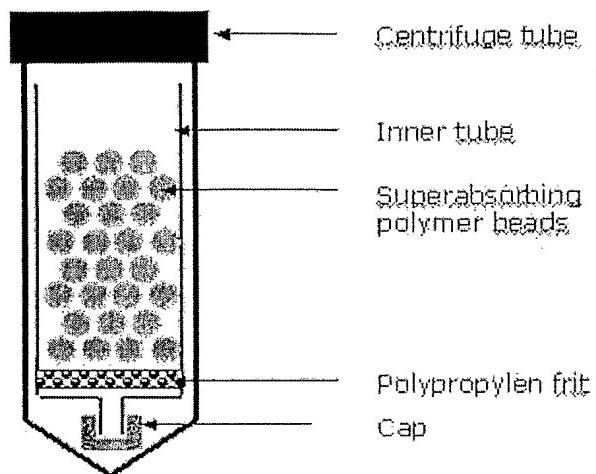
We claim

- 5 1) A method of concentrating and purifying a target entity in a liquid sample, said method comprising contacting said sample with a superabsorbent polymer or a superabsorptive composite material to absorb at least a portion of the sample by said polymer.
- 10 2) The method according to claim 1 where the target entity is dissolved in the sample.
- 15 3) The method according to claim 2 where the sample contains additional dissolved compounds other than the target entity.
- 20 4) The method according to any one of the preceding claims, comprising absorbing the solvent of the sample with the superabsorbent polymer or the superabsorbing composite material, thereby reducing the volume of the sample.
- 25 5) The method according to claim 4, comprising absorbing the further dissolved compounds in said sample with the superabsorbent polymer or the superabsorbing composite material.
- 30 6) The method according to any one of the preceding claims, comprising contacting said sample with a superabsorbent polymer.
- 35 7) The method according to any one of the preceding claims, wherein the solvent is a hydrophilic solvent, preferably water or a mixture of water and a water miscible solvent.
- 40 8) The method according to any one of the preceding claims, further comprising separating the target entity from the swollen superabsorbing polymers or superabsorbing composite materials.
- 45 9) The method according to any one of the preceding claims, where the target entity is a peptide or polypeptide.
- 50 10) The method according to claim 9, wherein the peptide or polypeptide is an enzyme, an antibody or antibody fragment, an interferon, a blood clotting factor, erythropoietin, insulin, a hormone or a cytokine.
- 55 11) The method of any one of claims 1-10, wherein said target entity is an oligosaccharide, a polysaccharide or a polyketide.

- 12) The method of any one of claims 1-8, wherein said target entity is a nucleic acid.
- 13) The method of claim 12, wherein the nucleic acid is single-stranded or double-stranded DNA or RNA, or combination thereof, preferably genomic, viral or plasmid DNA, cDNAs, PCR products or viral RNA.
- 5 14) A method according to any one of claims 1-8, wherein the target entity is a viral particle, preferably an adenovirus, adeno-associated virus, retrovirus, lentivirus, poxvirus or herpes virus.
- 15) A superabsorbing polymer comprising polymerized vinylic monomers and anionic, cationic and/or zwitterionic monomers.
- 10 16) The superabsorbing polymer of claim 15, wherein said vinylic monomers are acrylic monomers, acrylic acid or methacrylic acid derivatives, or mixtures thereof.
- 17) The superabsorbing polymer of claim 16, wherein said acrylic acid and/or methacrylic acid derivatives are amides and/or esters thereof.
- 18) The superabsorbing polymer of any one of claims 15 to 17, wherein said polymer is a co-polymer comprising polymerized ionized or ionizable acrylic monomers.
- 15 19) The superabsorbing polymer of claim 18, wherein said ionized or ionizable acrylic monomers are present in concentrations of 0.1 – 100 % of the total monomers.
- 20 20) The superabsorbing polymer of any one of claims 15 to 19, wherein said polymer comprises polymerized acrylate, 3-(methacryloylamino)propyl trimethylammonium chloride and/or [3-(methacryloylamino)propyl]dimethyl(3-sulfopropyl)ammonium hydroxide.
- 21) The superabsorbing polymer of any one of claims 15 to 20, wherein said polymer is crosslinked, preferably with a crosslinking degree of 0.0001 – 10 %, further preferred with a crosslinking degree of 0.01 – 1 %.
- 25 22) The superabsorbing polymer of any one of claims 15 or 21, said polymer further comprising a sorbent dispersed in said polymer.
- 23) The superabsorbing polymer of any one of claims 15 to 22, wherein said polymer undergoes swelling upon contact with water or an aqueous solution.
- 24) A powder comprising the superabsorbing polymer of any one of claims 15 -23.
- 30 25) A bead comprising the superabsorbing polymer of any one of claims 15 -23, preferably with a diameter in the range of 0.001 – 10 mm, more preferably with a diameter in the range of 0.1 – 4 mm.
- 26) A surface coating comprising the superabsorbing polymer of any one of claims 15 -23.

- 27) A device comprising the superabsorbing polymer of any one of the claims 15-23.
- 28) The device of claim 27, comprising a container selected from the group consisting of a sample tube, a centrifuge tube, a pipette tip, a column, a syringe and a microtiter plate.
- 5 29) The device of claim 28, wherein said superabsorbing polymer is filled into, bound to, or polymerized onto said container.
- 30) A process for making a superabsorptive polymer, said process comprising hydrolysis of cross-linked polyacrylamide.
- 31) The process of claim 30, wherein said hydrolysis is obtained by treating said 10 cross-linked polyacrylamide with alkali.
- 32) A process for making a superabsorptive polymer, said process comprising polymerizing ionized or ionizable acrylic monomers in the presence of a cross-linking agent.

15

1 / 1

INTERNATIONAL SEARCH REPORT

IB2004/004125

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 B01D15/08 B01J20/28 B01J20/22 G01N30/48

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 B01D B01J G01N C08L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	BADIGER M V ET AL: "CONCENTRATION OF MACROMOLECULES FROM AQUEOUS SOLUTIONS: A NEW SWELLEX PROCESS" CHEMICAL ENGINEERING SCIENCE, OXFORD, GB, vol. 47, no. 1, 1992, pages 3-9, XP009044867 ISSN: 0009-2509 Abstract, Introduction, Industrial application of the swelllex process ----- -/-	1-15, 24-26

 Further documents are listed in the continuation of box C. Patent family members are listed in annex.

° Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *&* document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
18 March 2005	31/03/2005
Name and mailing address of the ISA	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Fourgeaud, D

INTERNATIONAL SEARCH REPORT

IB2004/004125

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	VASHEGHANI-FARAHANI E ET AL: "CONCENTRATION OF LARGE BIOMOLECULES WITH HYDROGELS" CHEMICAL ENGINEERING SCIENCE, OXFORD, GB, vol. 47, no. 1, 1992, pages 31-40, XP009044868 ISSN: 0009-2509 Abstract, Introduction, Gel preparation and experimental procedure -----	1-29, 32
X	PRAZERES D M F: "Concentration of BSA using a superabsorbent polymer: process evaluation" JOURNAL OF BIOTECHNOLOGY, ELSEVIER SCIENCE PUBLISHERS, AMSTERDAM, NL, vol. 39, no. 2, 15 April 1995 (1995-04-15), pages 157-164, XP004036981 ISSN: 0168-1656 cited in the application the whole document -----	1-27
X, P	DAVIES L C ET AL: "DETOXIFICATION OF OLIVE MILL WASTEWATER USING SUPERABSORBENT POLYMERS" ENVIRONMENTAL TECHNOLOGY, SELPER LTD, GB, vol. 25, 2004, pages 89-100, XP009044859 ISSN: 0959-3330 the whole document -----	1-14
X	US 5 098 970 A (HSIEH ET AL) 24 March 1992 (1992-03-24) claims; example 1 -----	15-24
X	US 2003/162853 A1 (SMILEY LEONARD H) 28 August 2003 (2003-08-28) claim 1; examples 9,11 -----	1
X	US 3 247 171 A (WALKER HAROLD J ET AL) 19 April 1966 (1966-04-19) the whole document -----	30, 31
X	EP 0 530 438 A (HOECHST CELANESE CORPORATION) 10 March 1993 (1993-03-10) page 2, line 41 - line 58; claims -----	15-24, 27, 32

INTERNATIONAL SEARCH REPORT

IB2004/004125

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
US 5098970	A	24-03-1992		AT 149531 T AU 641045 B2 AU 8468891 A CA 2043661 A1 DE 69124903 D1 DE 69124903 T2 DK 479245 T3 EP 0479245 A2 ES 2100190 T3 JP 5132528 A US 5110887 A		15-03-1997 09-09-1993 02-04-1992 01-05-1992 10-04-1997 19-06-1997 07-04-1997 08-04-1992 16-06-1997 28-05-1993 05-05-1992
US 2003162853	A1	28-08-2003		US 6573307 B1 AU 6408401 A		03-06-2003 24-12-2001
US 3247171	A	19-04-1966		BE 646012 A DE 1495513 A1 FR 1389274 A GB 1020355 A NL 6403666 A , B		01-10-1964 16-01-1969 12-02-1965 16-02-1966 09-10-1964
EP 0530438	A	10-03-1993		AT 148898 T CA 2065926 A1 DE 69217433 D1 DE 69217433 T2 DK 530438 T3 EP 0530438 A1 ES 2097235 T3 FI 921640 A GR 3022563 T3 IE 921183 A1 MX 9201734 A1 NO 921474 A , B, TR 26455 A US 5453323 A		15-02-1997 04-03-1993 27-03-1997 26-06-1997 18-08-1997 10-03-1993 01-04-1997 04-03-1993 31-05-1997 10-03-1993 01-03-1993 04-03-1993 16-02-1994 26-09-1995